

Throttles type Q, QR, QV, and FG

Throttles are flow valves. These valves type Q, QR, and QV are available in five sizes and are used to limit the flow in accumulator and control circuits. They feature a slotted throttle section which is much less sensitive to contamination than throttles with annular gaps (no edge filter effect). The fine throttles type FG are preferred for applications where the switching periods of directional valves have to be adjusted, the prevention of pressure surges is required, or for the dampening of oscillations etc. The throttle effect can be adjusted via the thread, altering the effective slot length.

These valves are only available as "tool adjustable" versions.



Nomenclature:	Throttle Restrictor check valves
Design:	Cartridge Individual valve for pipe mounting • Corner housing • Banjo bolt • Swivel housing
Adjustability:	Tool adjustable
p _{max} :	300 400 bar
Q _{max} :	0 80 lpm

Basic types and general parameters

Basic type	Flow	Oper. pressure	Schematic drawings of the devices			Symbol
and size	Q _{max} (lpm) 1)	p _{max} (bar)	_		_	
			Standard screw-in throttle	Banjo bolt	Swivel housing	FG, Q A.≰. B
FG, FG1, FG2	0.15	300		(A)	(B) (A)	FG1, QR
Q20, QR20, QV20	12	400	\bigoplus			FG2, QV
Q30, QR30, QV30	25	400				A I J B
Q40, QR40, QV40	50	400		<u></u> ⊕ (B)	(!) [] (B)	
Q50, QR50, QV50	90	400	Ш	<u> </u>		L ?
Q60, QR60, QV60	120	315			(A)	

¹⁾ These figures apply for valves fully opened (observe red indicator) with a back pressure of approx. 50 bar (throttled direction of flow)

Additional versions

- Throttles for in-line installation.
- All sizes available as banjo bolt or swivel housing versions.
- Size Q..20 to Q..50 also available with corner housing, accepting pipes Ø6, Ø8, Ø10, Ø12, Ø16, Ø20 mm; type FG Ø6, Ø8 mm only)

2.4-14

Order examples

QR 50

Screw-in throttle valve type QR, size 50, free flow in direction $A \to B \label{eq:sigma}$

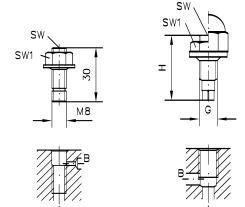
FG 2

Restrictor check valve type FG, free flow in direction B \rightarrow A (coding 2)

Dimensions

Type FG..

Type Q...



Basic type	н	G	sw	SW 1	m (g)
FG, FG1, FG2	30	M 8	a/f 4	a/f 13	15
Q(R,V) 20	32	M 8 x 1	a/f 4	a/f 13	15
Q(R,V) 30	36	M 10 x 1	a/f 5	a/f 17	25
Q(R,V) 40	41	M 12 x 1.5	a/f 6	a/f 19	40
Q(R,V) 50	46	M 14 x 1.5	a/f 8	a/f 22	55
Q(R,V) 60	58	M 16 x 1.5	a/f 10	a/f 24	100

All dimensions are in mm, subject to change without notice!

Further information

• Throttle valves type Q, QR, QV	D 7730			
• Fine throttle type FG	D 7275			
Throttle and restrictor check valves				
type ED, RD, RDF	D 7540			
Restrictor check valves type BC	D 6969 B			
type BE	D 7555 B			
• Screw-in check valves type BSE, QSE, MSE	D 7121			

• Orifice inserts type EB

- D 6465
- See also section "Devices for special applications" (Screw-in valves and installation kits)

For page and section of the devices additionally listed, see type index

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